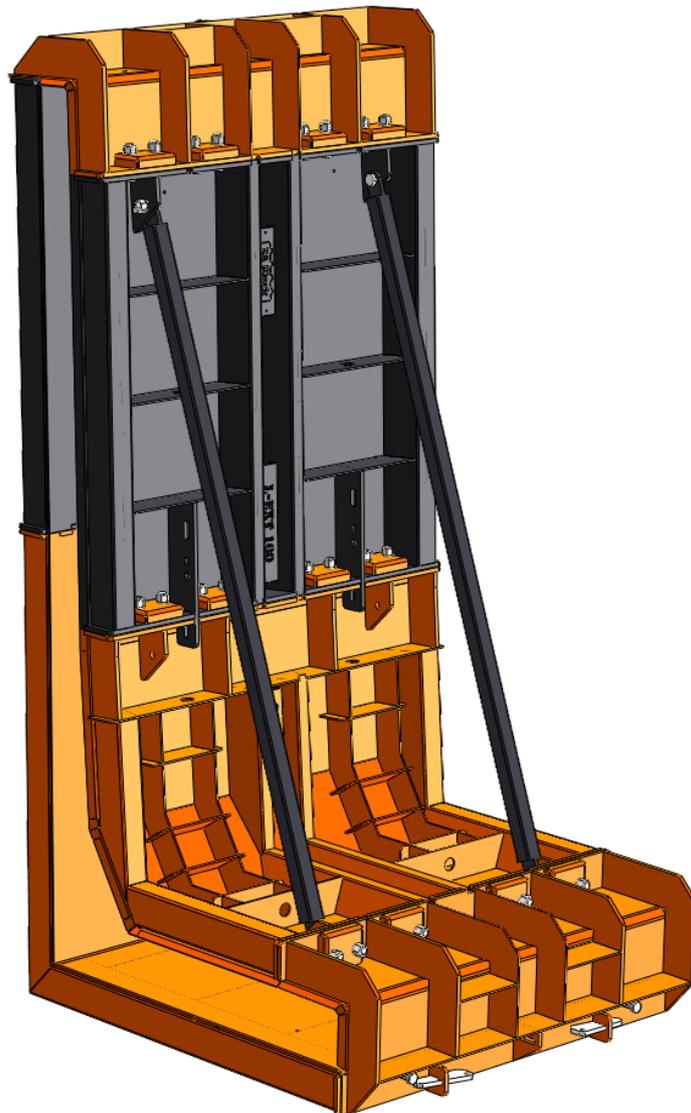
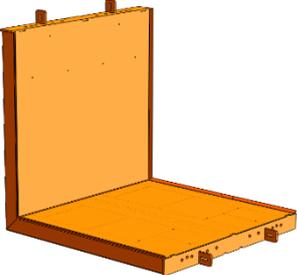
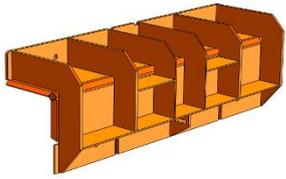
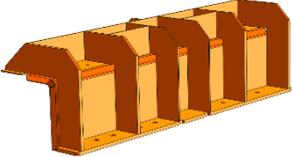
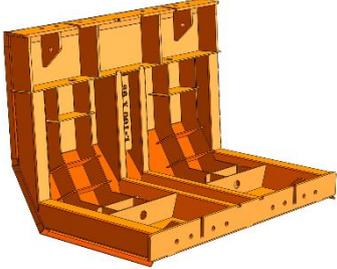
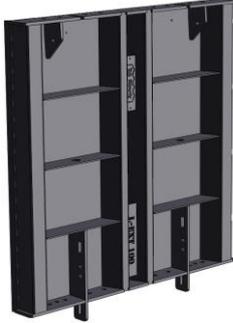


***USER MANUAL***

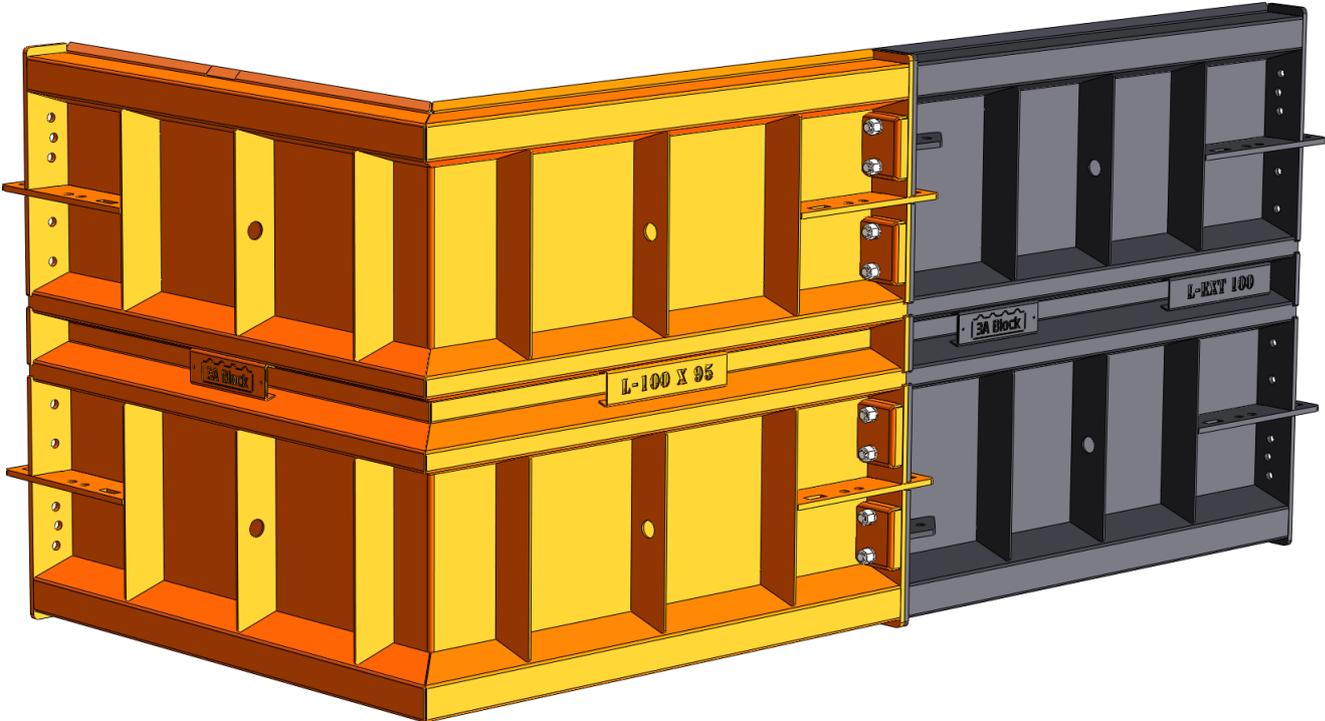
**ASSEMBLING OF STEEL MOLD  
FOR CASTING THE CONCRETE BLOCK  
L. 200 x 95 x 100**



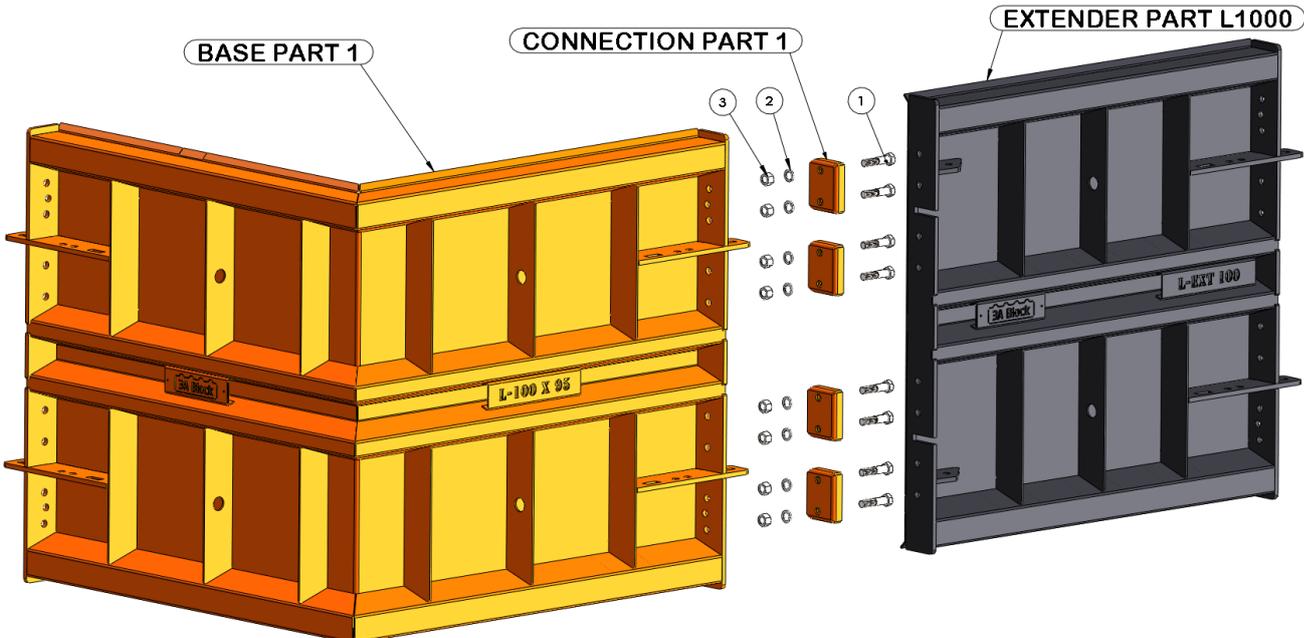
PARTS AND QUANTITIES:

	<p>BASE PART 1</p> <ul style="list-style-type: none"> <li>- 1 pcs in assembled mold</li> </ul>
	<p>BASE PART 2</p> <ul style="list-style-type: none"> <li>- 1 pcs in assembled mold</li> </ul>
	<p>BASE PART 3</p> <ul style="list-style-type: none"> <li>- 1 pcs in assembled mold</li> </ul>
	<p>BASE PART 4</p> <ul style="list-style-type: none"> <li>- 1 pcs in assembled mold</li> </ul>
	<p>EXTENDER PART L1000</p> <ul style="list-style-type: none"> <li>- 2 pcs in assembled mold</li> </ul>
	<p>CROSSBAR PART FOR EXTENDER L1000</p> <ul style="list-style-type: none"> <li>- 2 pcs in assembled mold</li> </ul>
	<p>CONNECTION PART 1</p> <ul style="list-style-type: none"> <li>- 16 pcs in assembled mold</li> </ul>
	<ul style="list-style-type: none"> <li>- WEDGE – 4 pcs in assembled mold</li> <li>- CONIC PIN – 4 pcs in assembled mold</li> </ul>
	<ul style="list-style-type: none"> <li>- BOLT M16x70, DIN 931, 8.8 – 32pcs</li> <li>- SPRING WASHER DIN 127B, M16 -36pcs</li> <li>- NUT M16, DIN 934, 8 – 36 pcs</li> <li>- BOLT M16x50, DIN 933, 8.8 – 4 pcs</li> </ul>

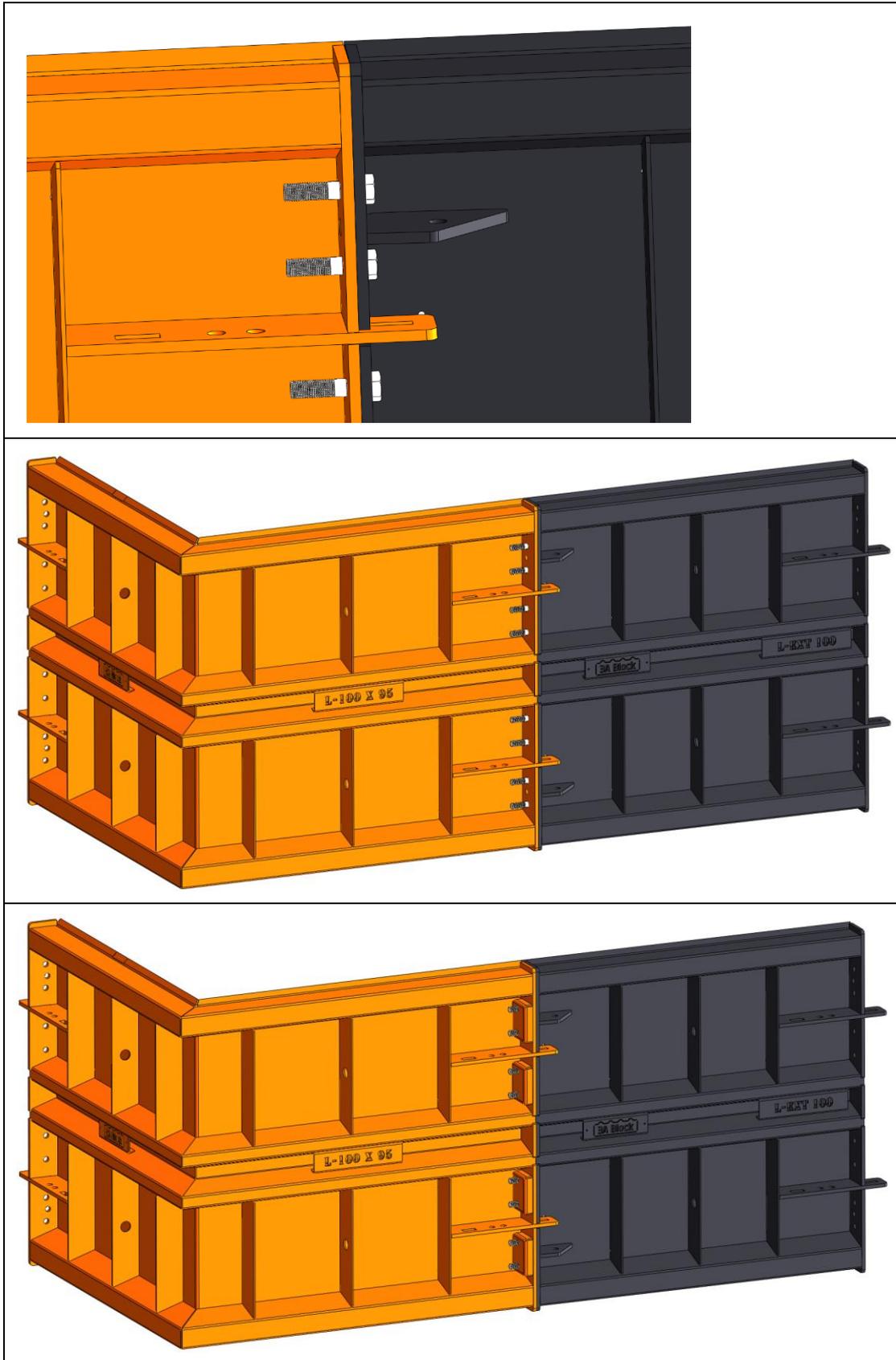
STEP 1: ASSEMBLING THE STEEL MOLD HALF 1:

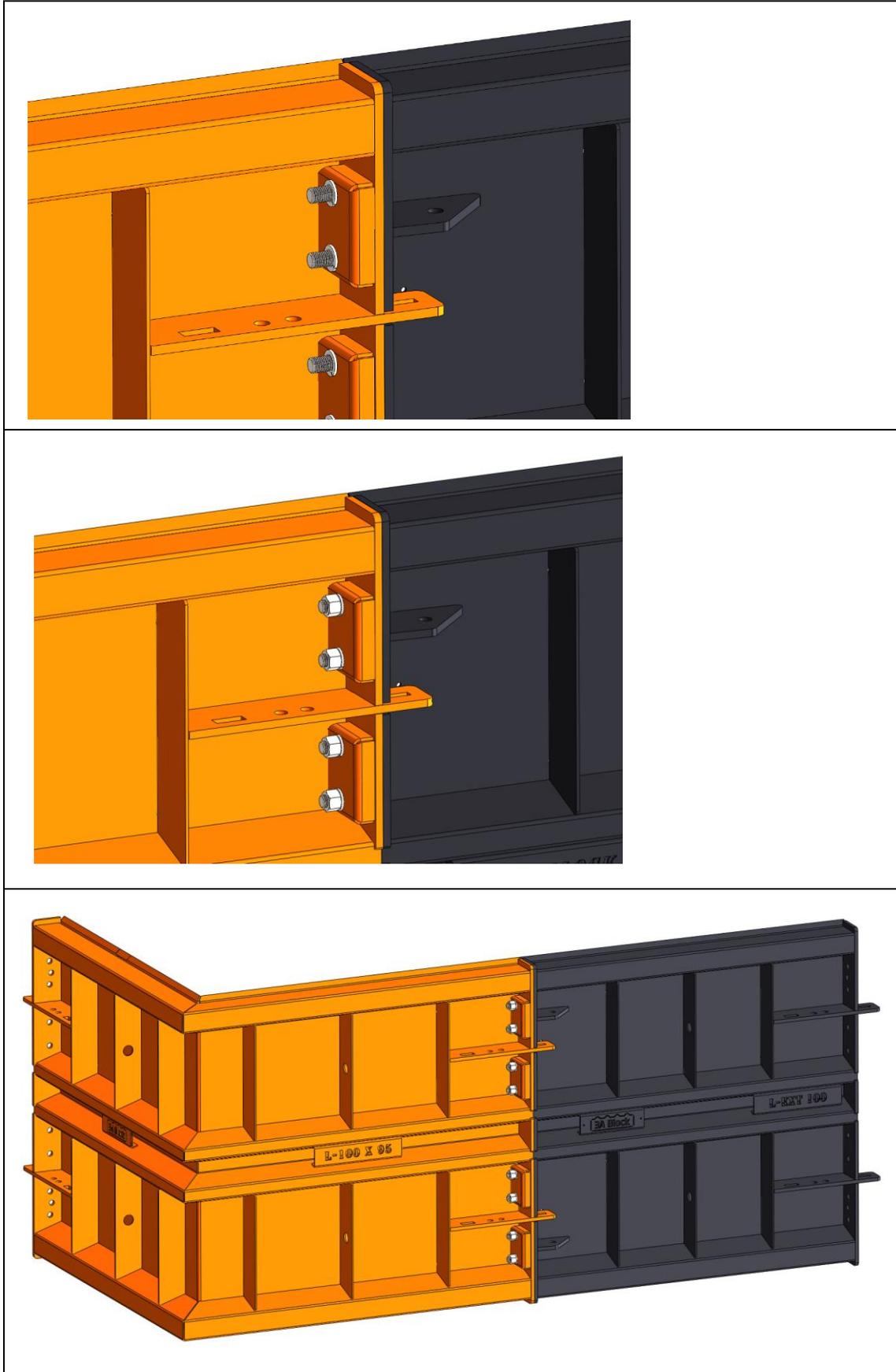


Following parts are used for assembling the STEEL MOLD HALF 1:

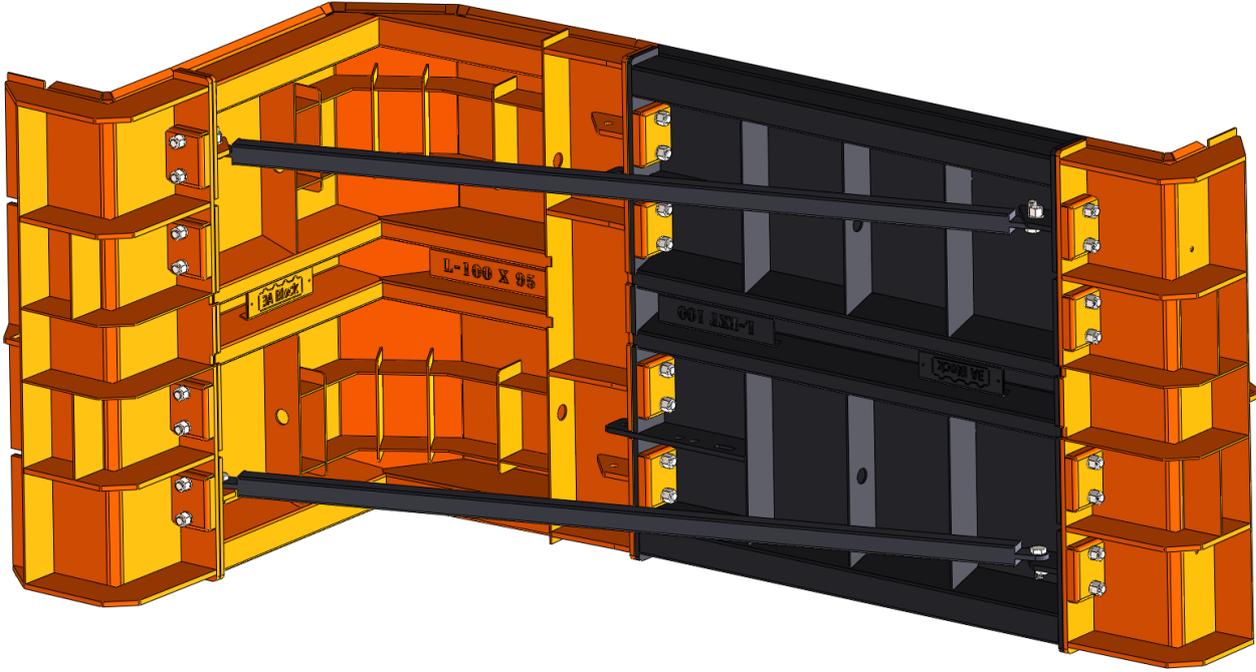


Align the BASE PART 1 and EXTENDER PART L1000 and put bolts (pos.1), CONNECTION PART 1, washers. Screw the nuts by hand to the end.

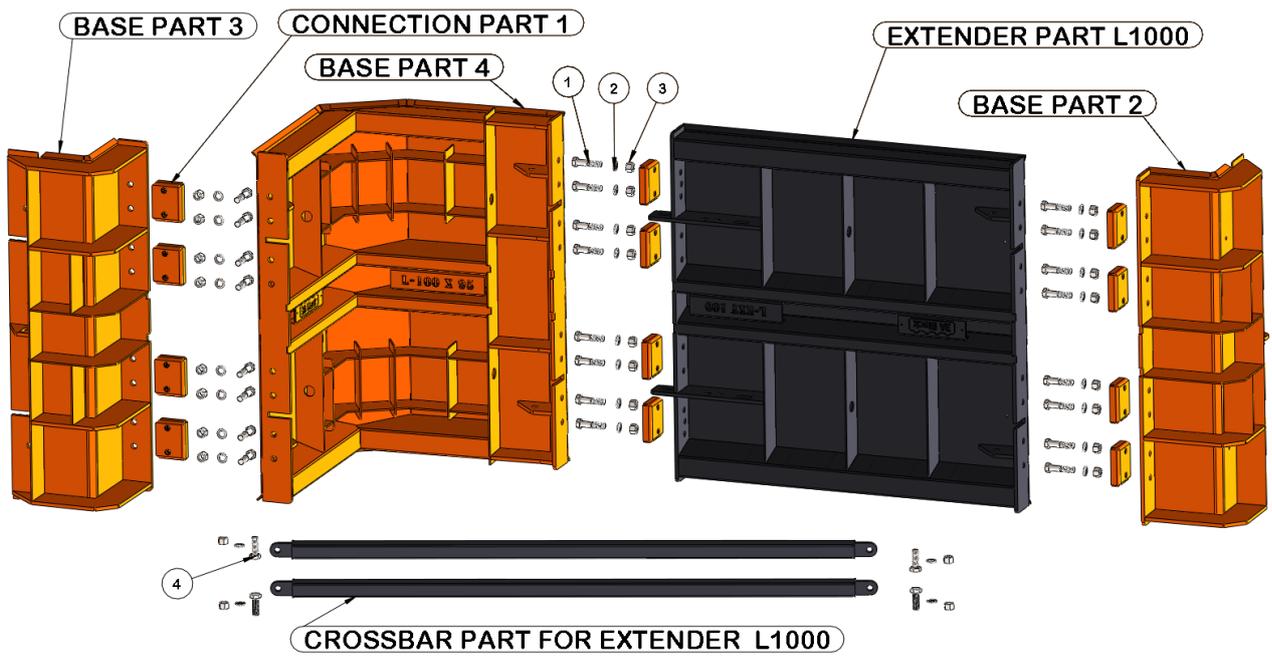




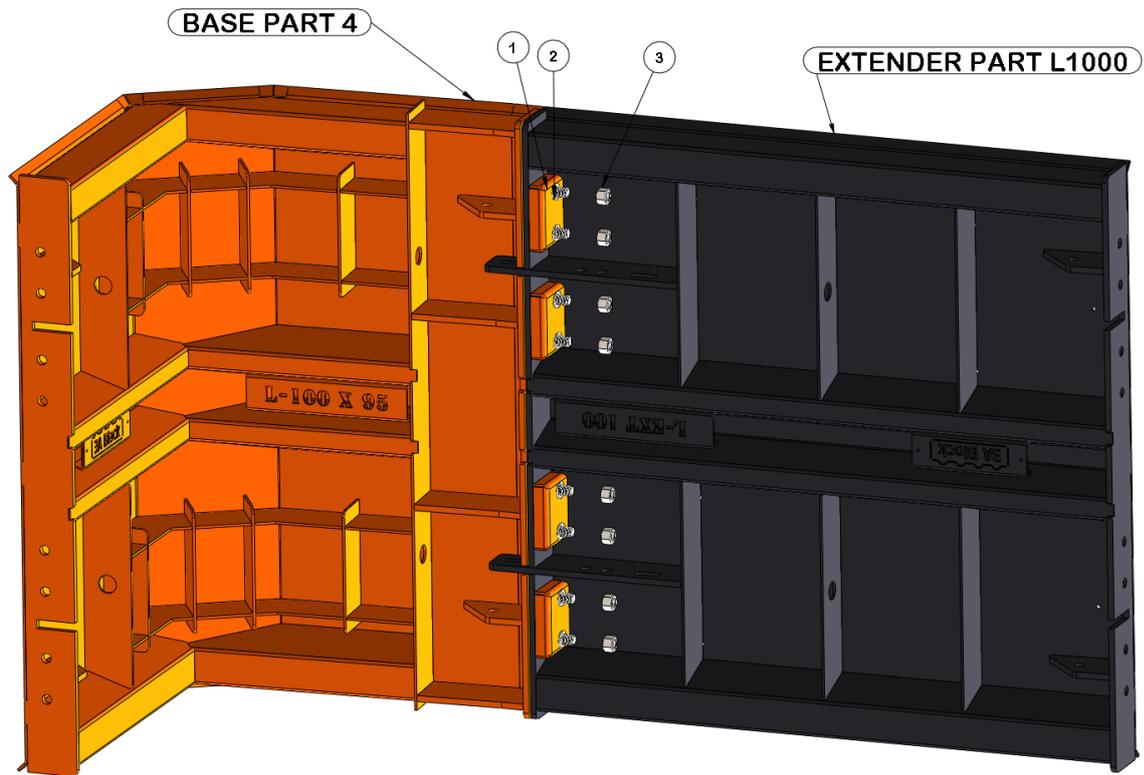
STEP 2: ASSEMBLING THE STEEL MOLD HALF 2:



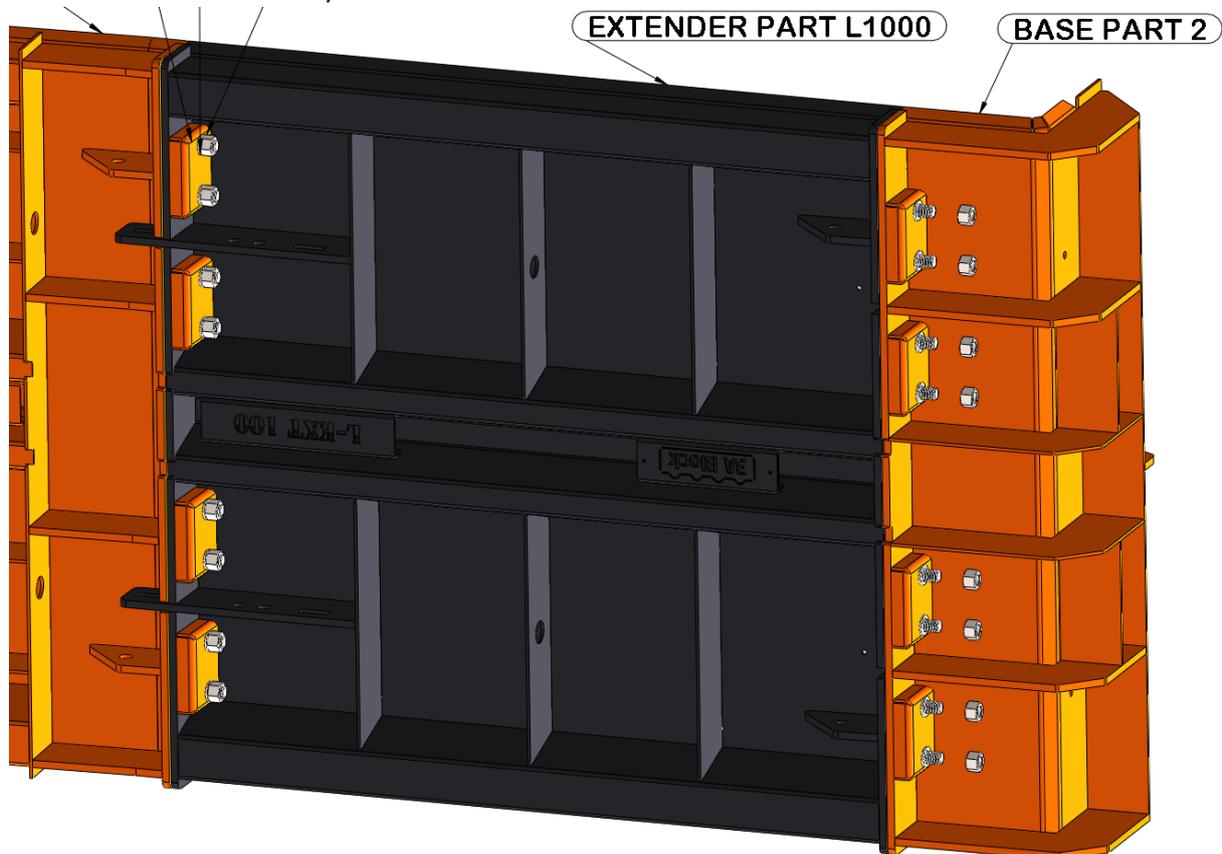
Following parts are used for assembling the STEEL MOLD HALF 2:



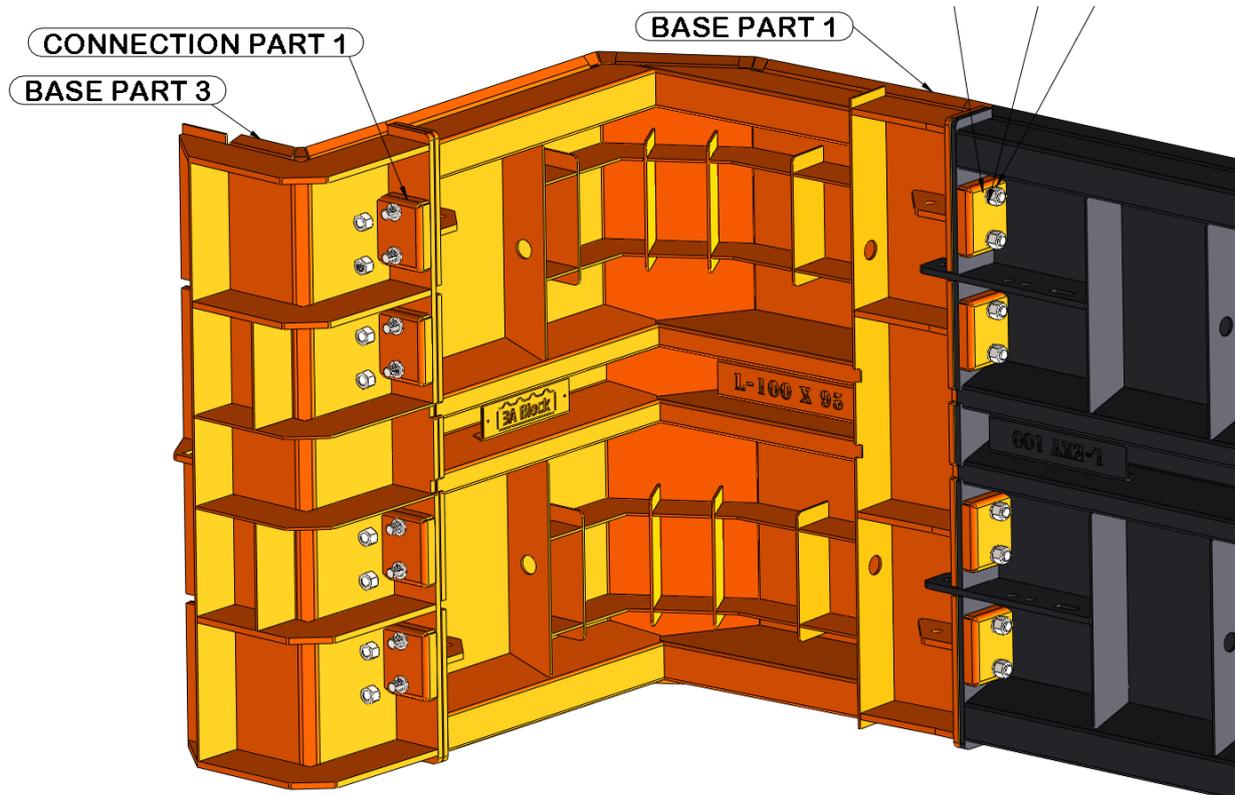
Align the BASE PART 4 and EXTENDER PART L1000 and put bolts (pos.1), CONNECTION PART 1, washers. Screw the nuts by hand to the end.



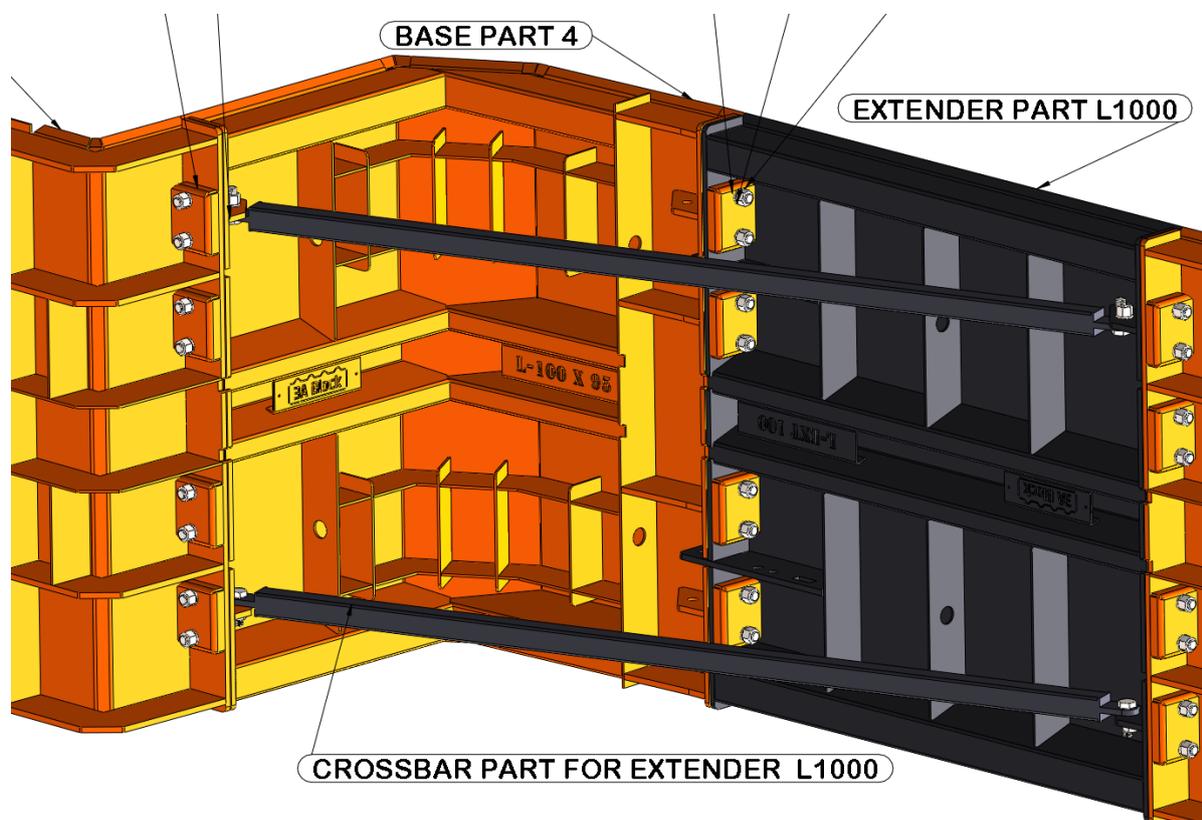
Align the BASE PART 2 to EXTENDER PART L1000 and put bolts (pos.1), CONNECTION PART 1, washers. Screw the nuts by hand to the end.



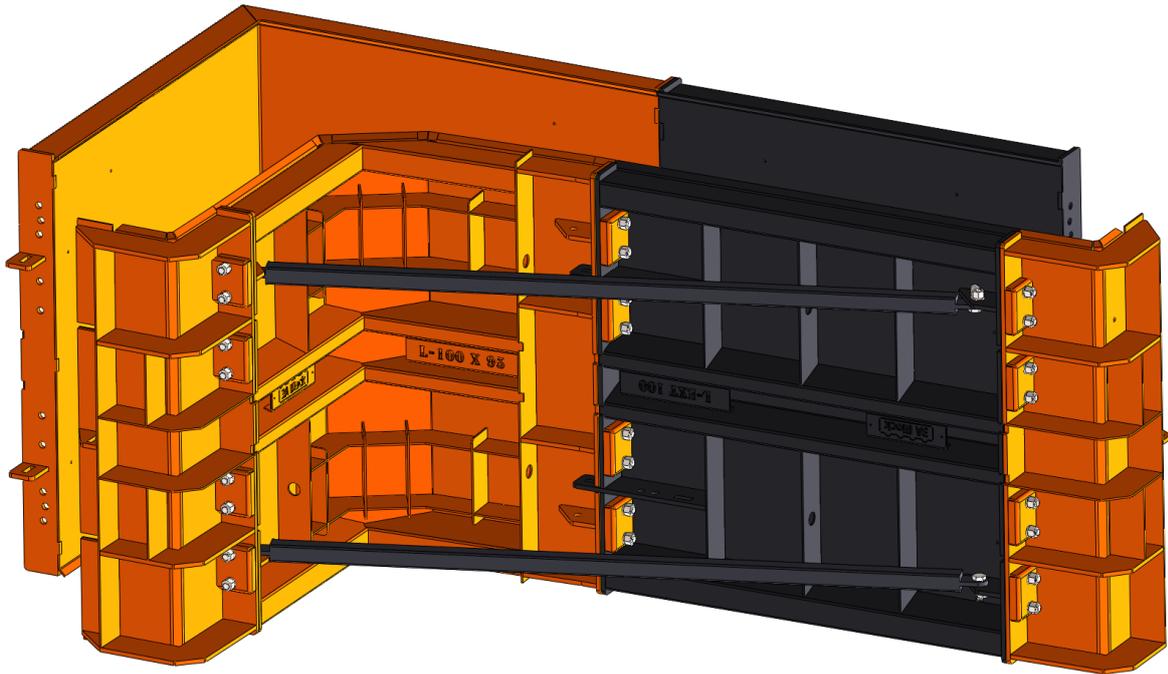
Align the BASE PART 3 to BASE PART 4 and put bolts (pos.1), CONNECTION PART 1, washers. Screw the nuts by hand to the end.



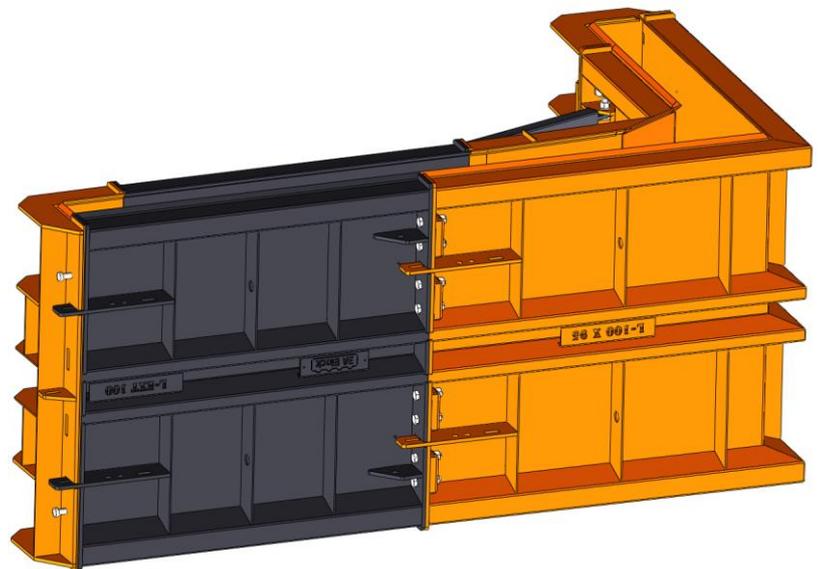
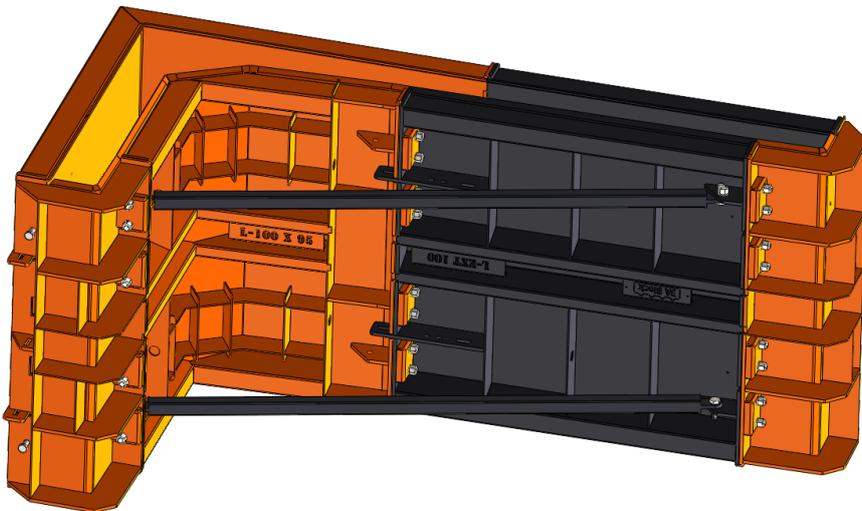
Attach the CROSSBAR PART FOR EXTENDER L1000 to already assembled BASE PART 4 and EXTENDER PART L1000 bolts (pos.4), washers and screw the nuts by hand to the end.



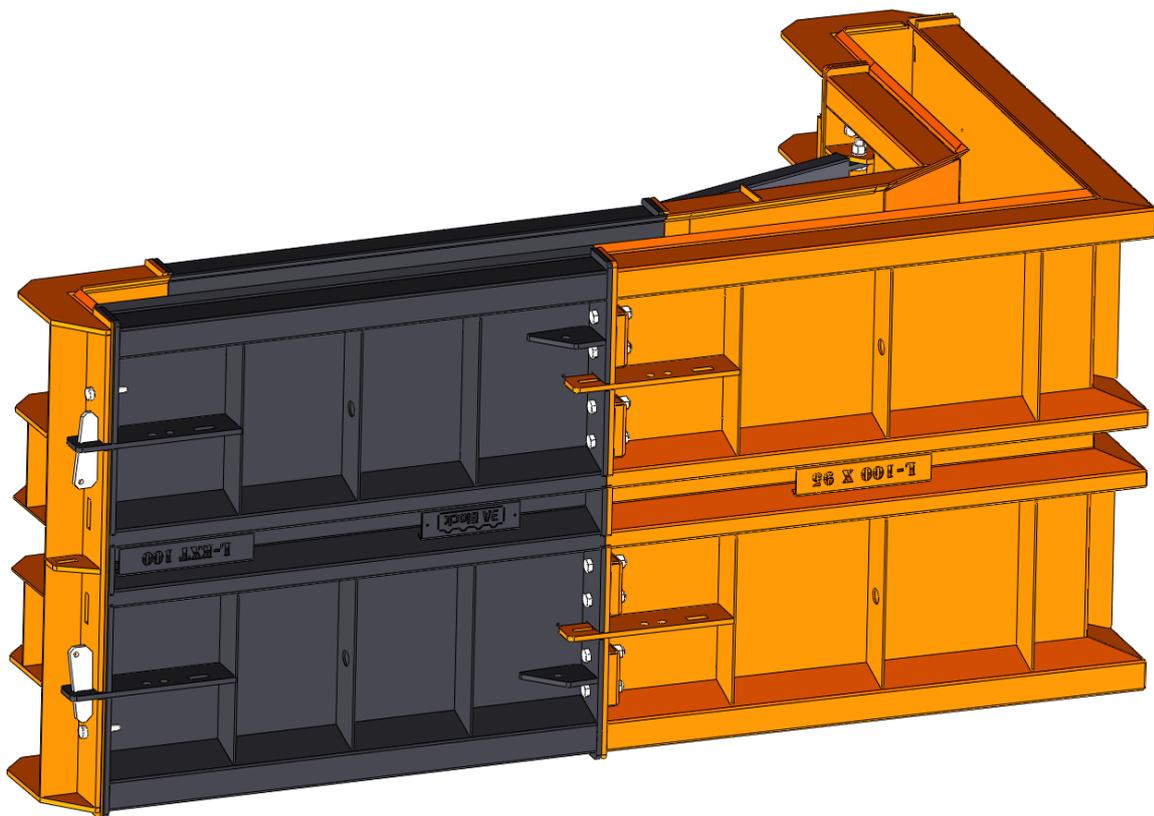
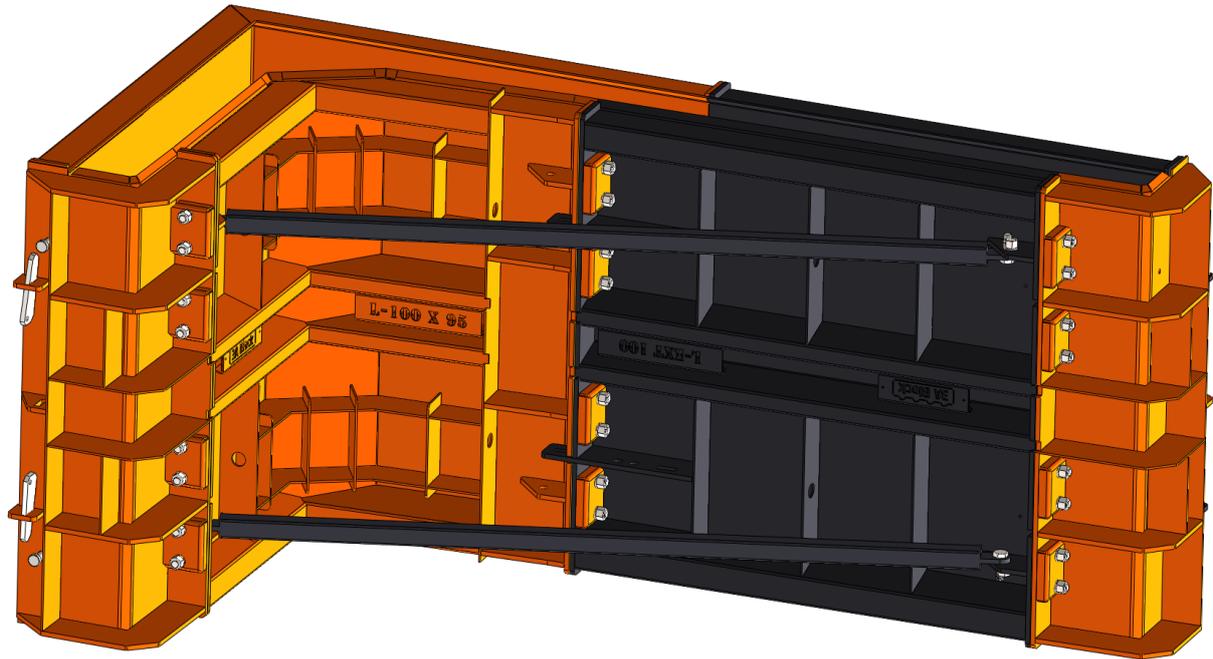
STEP 3: Assembling the two half of the mold.



Align the two half of mold and put the CONIC PIN to guide them to final position.



Put the 4 wedges in position and with hammer hit the wedges and conic pins to completely close the mold.



Tighten all bolts and nuts securely with a wrench.

The mold is ready for use.